



MAKE YOUR MOVE

We welcome the opportunity to become your custom metal fabricator. Gammons' customers demand quality, on time deliveries, and competitive pricing, and we have built our services to exceed these expectations. Contact us at 317-546-7091 for additional information or visit our web site. We would like to hear from you and welcome the opportunity to serve you and your organization.



WELCOME

You've found us – a one-stop-shop that does all of your laser cutting, stamping, welding, assembly, and powder coat finishing under one roof. With more than 30 years of business experience, Gammons Metal & Manufacturing is one of the largest and most up to date metal fabrication and finishing plants in the Midwest. Housed in a 75,000 square foot facility located on the East side of Indianapolis, Indiana, Gammons Metal has invested in the latest technological machinery. And down to the last detail, the staff at Gammons Metal has the experience and capabilities to undertake from blueprint to completion nearly any fabrication job your organization has in mind.

EXPERIENCE & QUALITY

Since 1967, Gammons Metal & Manufacturing's trained staff has been dedicated and committed to our quality approach of doing business. We know the metal fabrication business inside and out. Our tireless commitment to quality is demonstrated in each and every metal part, from the large to the small, that we produce for our customers.

WWW.GAMMONSMETAL.COM

GAMMONS
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ENGINEERING

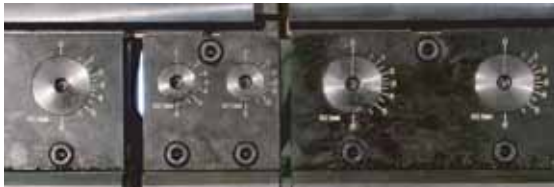
Our design engineers' priority starts and ends with development. From the moment we receive your CAD drawings or requests for creation, we immediately begin planning the development of the final product. If we can find a better way to design your part, we'll suggest it and work with you throughout the process to your satisfaction.

FABRICATION



An experienced staff sets-up and operates our fabricating machines. We perform the piercing and notching of metals to our customers specified dimensions from prototype to production runs. Gammons Metal & Manufacturing's capabilities include sawing, shearing, laser cutting, punching, tapping, press break forming, rolling, and CNC stamping. From fabricated sub-assemblies through the final assembly of a part, we utilize a systematic process that seamlessly moves components to completion.

TOOL AND DIE



Being in the industry for over 30 years, Gammons' tools and inventory of dies are extensive. Our tools and components make it possible to produce items ranging in quantity from a single prototype to thousands. Working to the benefit of our customers, we are able to develop special tooling and maintain all of our dies in-house.

LASER CUTTING



If pinpoint precision is what our customers require, Gammons Metal & Manufacturing can accommodate such demands in several mediums. In the fall of 2001, we added to our vast stable of equipment a larger, more versatile laser cutting machine. This state-of-the-art machine is capable of producing extremely precise parts, ranging in medium from mild steel, aluminum, wood, and even plastic.

STAMPING



Our stamping machinery gives us the capability to accommodate short and long production runs. Like our laser, our turret press is a programmable machine capable of running large sheets. Our single punch machine allows us to produce smaller quantities and custom prototypes.

WELDING



As a custom metal fabricator, our process would not be complete without our welding department. We are capable of exceeding industry standards due to our experience using techniques such as: Arc, Heli-Arc, MIG, TIG, and Spot Weld. What this means to you the customer is that you can rest assured that you will have the widest range of options and possibilities for a custom-welded, yet efficiently produced metal part.

POWDER COATING



After fabricating your parts, our in-house finishing facility provides the final touch. Using two powder coating booths, three ovens, and a pre-treatment to completely clean your parts, we are more than capable of exceeding your expectations. Our Powder Coating Department stocks a variety of colors to assure you of an attractive and durable finish. Custom colors are also available.

INSPECTION

Quality control is an ongoing commitment at Gammons Metal & Manufacturing. We strictly monitor all steps of each process from the very first operation to the final packaging to ensure a quality product is received by our customers. Systematic quality control monitoring starts with the first production part and continues throughout the process until your order is completed.

SHIPPING



We custom package your parts to assure they are not damaged during shipment. Shipping control is maintained by using our fleet of trucks and contract carriers to geographically-distant customer locations.